

## Toyota Forklift Parts

Toyota Forklift Parts - Since 1992, Toyota Material Handling inc., U.S.A., also referred to as TMHU, continues to be the best selling lift truck supplier in the U.S. Proudly celebrating more than 40 years of performance, the Irvine, California established business provides a complete line of quality lift trucks. Due to their history of excellence, reliability, and sturdiness, Toyota remains popular in this aggressive market. Quality is the foundation of Toyota's legendary Toyota Production System practiced at all manufacturing facilities, including TIEM, which is stands for Toyota Industrial Equipment Manufacturing, situated in Columbus, Indiana. The majority of the Toyota lift trucks sold in the U.S.A are built here.

All Toyota's manufacturing plants within Canada and the United States comply with the International Organization for Standardization or ISO 14001 standard. TIEM has been honored many times for its dedication to persistent improvement, and its environmental methods. It is the first and only manufacturer to offer EPA and CARB-certified Compressed Natural Gas powered lift trucks on the market. For example, the Toyota 8-Series IC lift vehicles emit 70% fewer smog forming emissions than the current federal EPA standards and have complied with California's strict emission standards and regulations.

### Toyota Material Handling, U.S.A. - The Industry Leader

Brett Wood, President of TMHU, links Toyota's accomplishment to its robust commitment to manufacture the finest quality lift vehicles while delivering the utmost customer service and assistance. "We must be able to learn and predict the needs of our customers," said Brett Wood. "As a leader, our success also depends on our ability to address our customers' operational, safety and environmental cost issues." • TMHU's parent company, Toyota Industries Corporation, also referred to as TICO, is listed in Fortune Magazine as the world's principal lift truck provider and is amongst the magazines impressive World's Most Admired Companies.

### Redefining Environmental Responsibility

Toyota Industries Corporation, as the parent company, has instilled a rich corporate doctrine of environmental stewardship in Toyota. Not a lot of other organizations and no other lift truck producer can equal Toyota's history of protecting the natural environment while concurrently stimulating the economy. Environmental responsibility is a key aspect of corporate decision making at Toyota and they are proud to be the first and only producer to offer UL-listed, EPA- and CARB-certified Compressed Natural Gas powered lift vehicles. Yet one more reason they remain a leader within the industry.

In 2006, Toyota introduced the 8-Series line. The 8-Series signifies both Toyota's innovation and leadership in the industry. It features an exclusive emission system that surpasses Federal EPA emission standards, and also meets California's more involved 2010 emission standards. The end product is a lift truck that produces 70% fewer smog forming emissions than the current Federal standards allow.

Also in 2006, Toyota developed a partnership with the Arbor Day Foundation, furthering their responsibility to the environment. Greater than 57,000 trees have been planted in local parks and national forests damaged by natural causes such as fires, as a result of this relationship. 10,500 seedlings have also been scattered through Toyota Industrial Equipment's system of sellers to non-profit organizations and local customers to help sustain communities all over the United States

Toyota's lift trucks offer superior durability, visibility, efficiency, ergonomics, and all the leading safety technology that has made Toyota an industry leader. The company's System of Active Stability, often known as "SAS"•, helps decrease the possibility of mishaps and injuries, and increasing productivity levels while minimizing the likelihood of product and equipment breakage.

System Active Stability can perceive circumstances that might lead to lateral volatility and likely lateral overturn. When one of these factors have been sensed, the SAS will instantly engage the Swing Lock Cylinder to re-stabilize the rear axle. This transitions the lift truck's stability footprint from triangular in shape to rectangular, providing a major increase in stability which substantially reduces the likelihood of a mishap from a lateral overturn. The Active Mast Function Controller or the Active Control Rear Stabilizer also helps to avoid injuries or accidents while adding stability.

SAS was initially introduced to the market on the 7-Series internal combustion models in 1999 and subsequently catapulted Toyota into the industry leader for safety. Since then, SAS continues to be built-in to most of Toyota's internal combustion machines. It is standard equipment on the latest 8-Series. There are more than 100,000 SAS-equipped lift trucks in operation, exceeding 450 million hours combined. The increased population of SAS-equipped vehicles in the field, along with compulsory operator instruction, overturn fatalities across all designs have decreased by 13.6% since 1999. Furthermore, there has been an overall 35.5% drop in industry wide collisions, loss of control, falls and tip overs from a lift truck for the same period.

Toyota's rigid standards continue far beyond the technology itself. The company believes in offering widespread Operator Safety Training services to help customers satisfy and exceed OSHA standard 1910.178. Instruction services, video tutorials and assorted materials, covering a broad scope of topics-from personal safety, to OSHA policies, to surface and load situations, are offered through the seller network.

Toyota has maintained a permanent presence in the United States ever since its first sale. In 2009, Toyota Industrial Equipment Manufacturing, created its 350,000th lift truck. This fact is demonstrated by the statistic that 99% of Toyota lift trucks bought in America now are manufactured in the United States.

TMHU is based in Columbus Indiana and houses nearly 1 million square feet of production facilities over 126 acres of property. Facilities include a National Customer Center, as well as production operations and supply centers for equipment and service

components, with the total commitment exceeding \$113 million dollars.

The new National Customer Center was conceived to serve both sellers and clients of TMHU. The facility includes a 360-degree showroom, a presentation theater complete with stadium seating for 32, an section for live product demonstrations with seating capacity for 120; a presentation theater; Toyota's Hall of Fame showcasing Toyota's history since the birth of its founder, Sakichi Toyoda, in 1867, and finally a instruction center.

TMHU has 68 sanctioned industrial equipment dealers, along with 189 dealership locations all through the United States, offering the most comprehensive and inclusive consumer support and customer service in the industry. The company's new and Certified Used lift vehicles, service, components, and financing capabilities make Toyota dealerships a one-stop shop to guarantee overall consumer satisfaction.